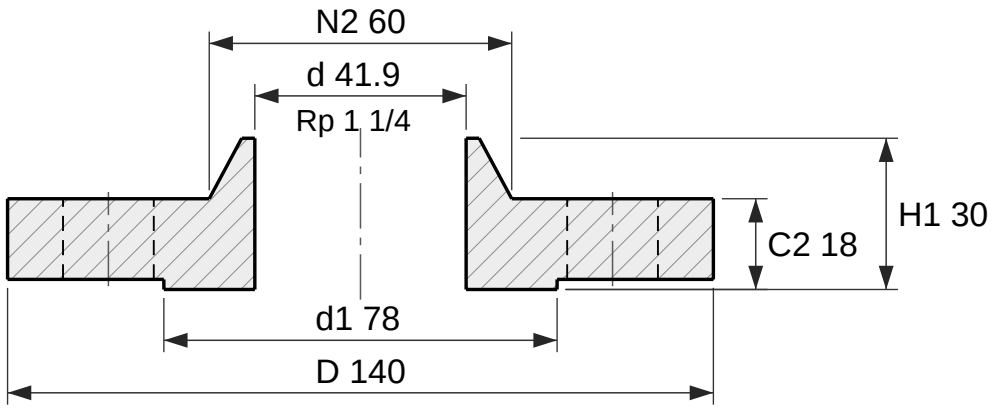
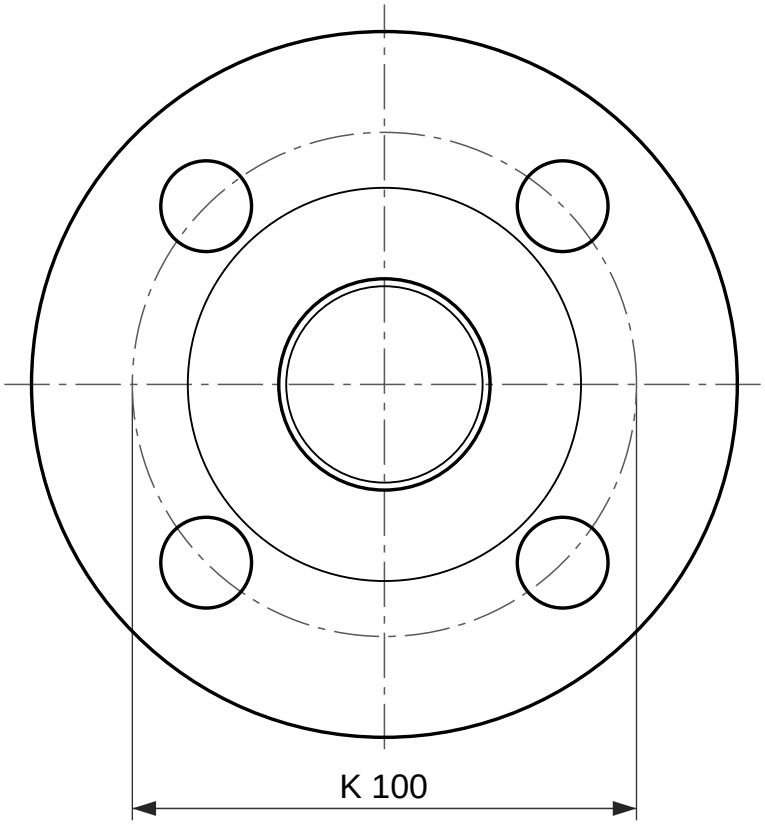
Approx. weight

Material	kg	lb
Carbon steel	1.8	3.9
Stainless steel 304 and 304L	1.8	3.9
Stainless steel 316 and 316L	1.8	4.0

Densities 7.85, 7.9 and 8.0 g/cm3.
Calculated from the dimensions as the standard gives them, with no allowance for tolerance.



Section



4 holes Ø18

Face view

Hubbed threaded flange, EN 1092-1 type 13, PN 25

DN 32, facing type B1 (raised face)

Designation: Flange EN 1092-1/13/B1/DN 32/PN 25
Dimensions per EN 1092-1:2018, Table 14 (PN 25) and Table 8 (facing); tolerances per EN 1092-1.
C2 and H1 include the raised face f1, as EN 1092-1 measures it.
EN 1092-1 dimensions the hub of this type at the back face only (N2) and 5.6.2 lets it run parallel or taper up to 7 degrees; it is drawn tapering out to the pipe wall.
Thread Rp 1 1/4 to EN 10226-1 (ISO 7-1), pitch 58.6 mm: d is the major diameter, the thin line the root.
5.6.3.2 asks for no counterbore and a chamfer to the major diameter.
EN 1092-1 gives PN 25 the same dimensions as PN 10, PN 16, PN 40 in DN 32; only the marking differs.
Reference drawing. The purchase order and EN 1092-1 govern.
Generated at rajendradatacenter.com/flanges/en-1092-1/

Dimension	mm	in
D Outside diameter	140	5.51
d1 Raised face diameter	78	3.07
f1 Raised face height	2	0.08
C2 Flange thickness, raised face included	18	0.71
H1 Length through hub, raised face included	30	1.18
N2 Hub diameter at back face	60	2.36
d Thread major diameter, Rp 1 1/4 to EN 10226-1	41.9	1.65
K Bolt circle diameter	100	3.94
L Bolt holes, 4 off	18	0.71

4 bolts M16; holes 18 mm (0.71 in)

RAJENDRA INDUSTRIAL CORPORATION
rajendradatacenter.com
Drawing RIC-EN1092-13-PN25-DN32-B1
Scale 1:1.5 on A4
Units: mm (inches)
Date 2026-11-22
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