

MATERIAL MANUFACTURER CERTIFICATE

This is to certify that the product(s)

Wrought Fittings & Flanges

Manufactured by

Rajendra Industrial Corporation

Works: Plot No. 199/6 & L-605, GIDC, Umbergaon, Opp. Balaji Weigh Bridge, Umbergaon - 396171 Gujarat, India.

has been reviewed / assessed with respect to:

The requirement specified in **NORSOK M-650 Ed. 4** on Qualification of Manufacturers of Special Materials and found to comply.

This certificate is valid for the following products:

NORSOK M-630 Ed. 6, MDS D43 Rev. 5, ASTM A 815 UNS 32205
NORSOK M-630 Ed. 6, MDS D53 Rev. 5, ASTM A 815 UNS 32750
NORSOK M-630 Ed. 6, MDS D44 Rev. 5, ASTM A 182 F51/UNS 32205
NORSOK M-630 Ed. 6, MDS D54 Rev. 5, ASTM A 815 F53/UNS 32750

Applications/Limitations: See page 2 & 3.

This Material Manufacture Certificate to be read in full.

Reference to the part of this certificate which may lead to misinterpretation is not permissible.

Date of Issue : 14.09.2024

Valid Until : 14.09.2027

Note : The statement is subject to terms and conditions overleaf. Any significant changes in design or construction may render this certificate invalid.

Issued at:
Local HO
Ahmedabad



14.09.2024



Jaykumar B.

Place

Date

Head-certification



Certificate No.: GLIS/RIC/2024/09/MMC-1414

GL Ref. No.: 101-091-4202-09-0989

CERTIFICATION HISTORY

Revision	Description	Issue Date
00	Original Certification	14.09.2024

SITE COVERED BY THIS CERTIFICATE

Site Name	Address
Rajendra Industrial Corporation	Works: Plot No. 199/6 & L-605, GIDC, Umbergaon, Opp. Balaji Weigh Bridge, Umbergaon – 396171 Gujarat, India.

APPLICATION / LIMITATIONS:

1. This Material Manufacturer Certificate does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of *NORSOK M-650 / NORSOK M-630*.
2. Supply of the products as listed above shall be as per Inspection documentation *EN 10204 3.1 or 3.2* requirements under the discretion of the Purchaser.
3. The production Test samples shall be as per MDS D43, D53, D44, D54 under the discretion of the purchaser.
4. The re-qualification process as per *NORSOK M-650* clause 8.2 shall be repeated if any essential changes are made to the production route or the manufacturing procedure. E.g. change in the manufacturing process, a major change of manufacturing equipment, Heat Treatment etc.
5. If production is carried out at different plants / locations, a separate qualification is required for each plant. This applies also for change of in-house to subcontractors or change of subcontractor for essential operations as e.g. heat treatment, etc.
6. Destructive & Non Destructive testing shall be as per the respective Material Data Sheets of *NORSOK M-630 Ed. 6*.
7. NDT operator qualification shall be as per *EN 473 / NS-EN ISO 9712* equivalent based on the purchaser's requirements.
8. A temperature uniformity survey for the heat treatment furnaces shall be carried out annually in accordance with *API Spec 6A:2010 / ISO 10423:2009 Annex M, ASTM A 991* or equivalent and additional requirements of *NORSOK M-650 Ed. 4 Annex B*.
9. This certificate is issued after satisfactory completion of qualification as per *NORSOK M-650 Ed. 4* and *NORSOK M-630 Ed. 6*.

TERMS AND CONDITIONS

The certificate is subject to the following terms and conditions:

- Product Liability rests with Manufacturer, in case of damages caused by defective products.
- The Certificate is only valid for the product(s) listed above.
- The Certificate is concerned with the design of the product, as per MDS D43, D53, D44, D54 only.
- A visit shall be made to the manufacturer in case of changes to essential variables, manufacturer summary or during re-qualification. Manufacturer shall inform the local GLIS office for any changes made with respect to QTR / Manufacturing summary.

The following may render this certificate invalid:

- Any deviation to application/limitation listed above.
- Changes in the design or construction of the product(s).
- Changes or amendments to the referenced standard and manufacturing summary.

END OF CERTIFICATE

Issued at:
Local HO
Ahmedabad



14.09.2024



Jaykumar B.

Place

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